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Material Datasheet:
CuZn39Pb2
(CW612N)

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MACHINING / HOT STAMPING BRASS RODS

CuZn39Pb2

**Alloy for both
machining
and hot
stamping rods**

CuZn39Pb2 has a high content in copper, which enhances its performance in cold working and formability allied with excellent machinability properties, allowing a good chip removal due to the content in lead.

Furthermore, it also has excellent hot working properties, which makes it ideal for parts that suffer a significant deformation in hot stamping process and need a posterior machining.

MATERIAL DESIGNATION

ASBW	International	EN	UNS	JIS	Further Restrictions
B9	CuZn39Pb2	CW612N	C37700	C3771	4 MS Common Approach, Part B
B21					-

REFERENCE CHEMICAL COMPOSITION IN % (MAIN ELEMENTS) *

Material	Cu	Pb**	Ni**	Fe**	As	Sn**	Al**	Bi	Zn	Other elements
B9**	59,5	2,2	0,1	0,2	-	0,2	0,05	-	Rem.	≤ 0.2 %
B21	59,5	2,5	0,3	0,2	-	0,2	0,05	-	Rem.	≤ 0.2 %

* Deviations from these values may occur within the restrictions of the relevant standard specifications.

Elements not listed must be < 0.02 %

** ASBW / B9 complies with the restrictions to the chemical composition of the signed materials in the table, according to the specified in the 4 MS Common Composition List.

FABRICATION PROPERTIES

FORMING

Machinability (CuZn39Pb3 = 100 %)	85 %
Cold Workability	Poor
Hot Workability	Excellent

JOINING

Resistance Welding (Butt Welding)	Fair
Inert Gas Shielded Arc Welding	Not Recommended
Gas Welding (Most Commonly Oxyacetylene)	Not Recommended
Hard Soldering	Fair
Soft Soldering	Excellent
Brazing	Fair

POLISHING

Mechanical	Good
Electrolytic	Poor
Electroplating	Excellent

FINISHING AND PACKAGING

Bar ends	Marked according to customer's specification
Bar surface	Standard machining rods: bright, stripped surface Standard stamping rods: Dark and uniform surface
Packaging	Size range up to 10 mm: The rods are packed loose in a wooden box and protected with oiled paper (net weight of approx. 500 kg). Each box is strapped with 4 steel straps to ensure material integrity during shipping. Size range > 10 mm: ASBW machining rods are supplied by standard in bundles either of approximately 1.000 kg or 500 kg. Different bundle weights are also possible upon customer's request. Each bundle is steel strapped three times on cardboard and both ends are protected with litter, to ensure the material integrity during the transportation
Identification	Adhesive label on bundle strap: customer <ul style="list-style-type: none">- number of customer's order- EN Standard of the material- ASBW material code- rod length- ASBW's PO number- ASBW's Quality Approval Seal

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For further detailing on technical aspects such as material condition, machining, mechanical data, temper selection through contact to our technical personal.

ASBW

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